Index to Volume XXV.

September 1904 to February 1905.

Abrasive Exhibits at St. Louis..... 109
Accounts, Foundry Casting 28
Accounting, Economy in Foundry Cost Finding.. 123
" Pattern Loan Records 158
" Percentage Method of Determining Production Costs 80
" Radiator Costs 264
" Radiator Pattern Costs 222
" System for Storing and Caring for Patterns 280
" System in the Foundry..... 178
Adams Co., The, Exhibit of at St. Louis..... 57
Agreement, New York 192
Agricultural Castings, Loss on..... 288
Air Furnace, Melting Iron in an..... 288
Alabama's Exhibit at St. Louis 107
Allis-Chalmers Co., Foundry at Scranton, Pa.... 249
Alloy for Pattern Letters..... 93
Aluminum Bronze, Composition of..... 289
" Casting of 91
" Chips, Melting of..... 185
" in the Foundry 39
Alumino-thermics 252
Annealing of Crucibles 294
Apprentice as Seen in One Shop, The Foundry.. 15
Apprenticeship Papers for Coremakers..... 17
Associations and Societies.....44-88-141-190-240-289
Automobile Cylinders, Casting of Air Cooled..... 288
Barlow, Arthur E., Malleable Iron Exhibit at St. Louis 112
Base Plate, A Mold for..... 278
Bath Tubs, Cracking of..... 288
Bearing Metals 237
Bell Cranks and Small Chilled Castings..... 86
Bell, The Late Chas. S..... 296
Berkshire Mfg. Co., Automatic Molding Machine of 143
Blast, Running a Cupola with a Heated..... 38
Blow Holes 92
" " in Castings 39
Blower Tests, Fan and Positive Pressure..... 229
Blowers for Cupola Work, Fan..... 72
" " the Foundry, Fans and Pressure.... 285
" in Cupola Practice, Discussion of..... 290
Bollinckx, Foundry of H..... 151
Books, New 115
Borings, Melting Cast Iron 36
" Use of Cast Iron..... 85
Brass, Casting of Upon Iron..... 238
" Castings, Smooth 93
" Chips, Melting of 238
" Founders, Points for.....11-245
" Founding, Successful 168
" Foundry Notes 43-93-139-185-237-289
" Liners on Propeller Shafting..... 213
" " on Propeller Shafting, Casting of.. 77
" " on Propeller Shafting, Casting of.. 185
" Mixture for Trolley Wheels..... 140
" Strong 289
" World and Plater's Guide, The..... 263
British Foundrymen's Association, Meeting of.... 44
Bronze, Composition of Aluminum 289
" Strong 289
" Tablets, Casting of, for Williamsburg Bridge 59
" Tobin 237
By-Product Foundry Coke..... 217
Calendars, New 293
Car Wheel and Chilled Iron Scrap, Specifications for 118
Carborundum Co., Exhibit of, at St. Louis..... 109
Cast Iron Borings, Use of..... 85
" " Notes 42-92-138-184-236-288
Casting Accounts, Foundry 28
" Advantage of High Heads in..... 272
" Aluminum 91
" Brass Liners on Propeller Shafting..... 77-185-213
" Iron Upon Steel 164
" of Iron 176
" Puzzles, Some 75
Castings, Expansion of Metal in, in cooling..... 270
" Loss on Agricultural 288
" Mending of, by Thermit 252
" Molding Sand for Steel..... 89
" Pickling of 185
" Slag in 181
" Smooth Brass 93
" Some Causes for Unsound..... 188
" Sound Pump 35
" to be Brazed 163
" Warping of 9
Charters of the Local Foundry Foremen's Associations 243
Chemical Pumps, Composition of..... 140
Chilled Castings 138
" " Small 86
Chips, Melting of Brass..... 238
Cleveland Stone Co., Exhibit of, at St. Louis... 109
Coal and Coke for Foundry Use..... 175
Coke 278
" for Foundry Use 175
" By-Product Foundry 217
Consumption of Molding Sand..... 13
Continuous Melting 236
Converter Problem, The Small..... 129
Core Arbors for Soil Pipe 288
Core Machine, An English 270
" " Exhibit, A 106
" Room, Notes on the..... 81
" Sand, The Use of Old.....157-271
Cores for Steel Castings 238
" Making of Thin 238
" Mechanically Made 104
" Molding in 19-274
" Prismatic 261
Coremakers' Apprenticeship Papers 17
Coremaking Machines 39
Corundum Wheel Co., Exhibit of, at St. Louis... 54
Cost Finding, Economy in Foundry..... 123
" Keeping and Good Times.....162-212
" of Melting in an Oil Furnace..... 58
Costs, Percentage Method of Determining Production 80
" Radiator 264
Cracking of Bath Tubs..... 288
Crane, A Handy Foundry 259
Cranes, Yard 281
Crucibles, Annealing of..... 294
Cupola Bottom, Cutting Through of..... 92
" Daubing of 42
" Fan Practice 66
" Fluor Spar in the 243
" Horse Power Required to Operate A.... 69
" Melting Steel in the..... 43
" Practice 77

Index to Volume XXV.—Continued.

Cupola Practice, Melting Ratio in..... 40
" Slagging A..... 47
" Use of Manganese in the..... 63
" With Double Charging Doors..... 33
" With Heated Blast..... 38
" Work, Fan Blowers for..... 72
Cupolas, A Receiver for..... 153
Cylinders, Casting of Air Cooled Automobile.... 288
" Iron for..... 138
Daubing a Cupola..... 42
Deaths.....50-96-145-196-246-296
Direct Metal in England..... 39
Electric Hoist, A New..... 8
" " for Foundry Use..... 64
Engine Bed, Casting a Heavy..... 132
" Cylinder, Casting a Heavy..... 136
Expansion Problem, An..... 270
Face Plate, A Mold for..... 274
Falls Rivet & Machine Co., A New Motor for Foundry Use..... 10
Falls Rivet & Machine Co., Core Machine Exhibit of..... 106
Fan and Positive Pressure Blower Tests..... 229
" Blowers for Cupola Work..... 72
" Practice, Cupola..... 66
Fans in Cupola Practice, Discussion of..... 290
" and Pressure Blowers for the Foundry..... 285
Feeding, Methods of, and Shrinkage Trouble.... 225
Fires.....50-96-146-196-247-297
Floor, Dimensions of a Molding..... 236
" Plate, A Mold for..... 278
Fluor Spar in the Cupola..... 243
Flux, Fluor Spar as a..... 243
Foundry, A Dismal Swamp..... 220
" Casting Accounts..... 28
" Coal and Coke for..... 175
" Coke, By-Product..... 217
" Cost Finding, Economy in..... 123
" Crane, A Handy..... 259
" Exhibits at St. Louis..... 62
" Fans and Pressure Blowers for..... 285
" Fever..... 189
" History, Ancient..... 90
" Ladle, A 3½ Ton..... 263
" Loss in a..... 184
" Loss in Malleable..... 166
" of H. Bollinckx..... 151
" of the Allis-Chalmers Co., Scranton, Pa. 249
" of the Stilwell-Bierce & Smith-Vaile Co. 1
" Practice, Some..... 272
" " Thermit in..... 263
" System in the..... 178
" The Men Who Are Running the (Poem).....85-161
" The Mud Pie..... 47
" Work, Heavy..... 132
Foundries, Overhead Track for..... 194
Founders, Points for Brass.....11-245
Foundrymen, Points of Interest to, at the Louisiana Purchase Exposition..... 53
Furnace, A New Melting..... 187
" Melting Iron in an Air..... 288
" The New Schwartz..... 173
Gardner, Geo. H., Announcement of Retirement from Iron and Steel Press Company..... 12
Gating Malleable Castings..... 75
General Industrial Notes.....51-98-147-198-248-298
German Foundry Movement, A New..... 45
" Foundrymen's Association, Proceedings of 295
Goldschmidt Thermit Co.'s Exhibit at St. Louis.. 113
Grate Bar Difficulty, A.....44-163
" Bars, Cracking of..... 94
Hansen, Memorial to Henry..... 164
Heads, Advantage of High, in Casting..... 272
Hill & Griffith Co., Exhibit of, at St. Louis..... 54
History, Ancient Foundry..... 90
Hoist, A New Electric..... 8
" Exhibit, A Chain..... 79
" for Foundry Use, An Electric..... 64
International Nickel Co.'s Exhibit at St. Louis.. 107
Iron, Casting of..... 176
" Casting of Brass on..... 238
" Does it Expand?..... 25
" For Cylinders..... 138
" Making of Fluid..... 138
" Notes on Southern..... 155
" Specifications, Scrap..... 116
Johnson Patent Arch Plate..... 205
Jones Patent Core Machine..... 270
Ladle, A 3½ Ton Foundry..... 263
" Use of Manganese in the..... 63
Lead Melting Kettles, Best Mixture for..... 184
Letters, Composition of Pattern..... 93
Liners on Propeller Shafting, Casting of Brass.. 77
Mackintosh, Hemphill & Co., Fan and Positive Pressure Blower Tests at..... 229
Malleable Castings, Gating of..... 75
" Foundry, Loss in..... 166
" Iron Exhibit at St. Louis, An Instructive..... 112
" Iron Scrap, Specifications for..... 119
Manganese Ore for De-sulphurizing Cast Iron.... 294
" Use of..... 63
Matlack, Death of D. J..... 95
Mechanical World's Pocket Book..... 293
Mechanically Made Cores..... 104
Melting Cast Iron Borings..... 36
" Economy in..... 33
" Continuous..... 236
" Furnace, A New..... 187
" in an Oil Furnace, Cost of..... 58
" Iron in an Air Furnace..... 288
" Ratio..... 43
" " in Cupola Practice..... 40
" Speed of..... 67
" Steel in the Cupola..... 43
Metal, Expansion of in Cooling..... 270
" for Castings to be Brazed, Composition of 163
" for Chemical Pumps..... 140
" for Dye House Rolls..... 185
" for Lead Melting Kettles..... 184
" for Trolley Wheels..... 140
Metals in Foundry Practice..... 288
Midvale Mining & Mfg. Co., Exhibit of, at St. Louis..... 54
Miller, Death of Alfred J..... 96
Model Foundry at the Louisiana Purchase Exposition..... 53
Molder, Advantages of the All Round..... 182
Molding Device, A..... 236
" Floor, Dimensions of a..... 236
" in Cores.....19-274
" Machine, An Automatic..... 143
" Machine Practice.....82-214
" Machine, The Ramp..... 40
" Machines and Their Uses..... 205
" Machines of Today..... 207
" Sand, Consumption of..... 13

Index to Volume XXV.—Continued.

Molding Sand, Consumption of in a Stove Foundry 184
" Sand for Steel Castings 89
" Preparation of 90
" Smart Work in the Old Country..... 235
Moore, Death of John A..... 196
Motor, A New, for Foundry Use..... 10
National Founders' Association Convention..... 192
New Books 115
New Construction 50-98-146-197-247-297
New York Agreement 192
Nickel Co., International Exhibit of, at St. Louis 107
Norton Emery Wheel Co., Exhibit of, at St. Louis 100
Notions, Some 209
Obermayer, The S., Co., Exhibit of, at St. Louis. 56
Oil Furnace, Cost of Melting in an..... 58
Overhead Track for Foundries 194
Pattern Costs, Radiator 222
" Letters, Composition of 93
" Loan Records 158
" Shop and the Foundry, The..... 30
" Shop of the B. F. Sturtevant Co..... 99
Patterns, Preventing from Rusting 184
" System for handling at B. F. Sturtevant Co.'s Plant 101
" System of Storing and Caring for.... 280
Patternmaker, Answer to the Verses Entitled The (Poem) 32
" from a Molder's Point of View, The 283
" The (Poem) 30
Pawling & Harnischfeger, Electric Hoist of..... 64
Percentage Method of Determining Production Costs 80
Personals 49-94-144-195-246-295
Phosphor Tin 94
Pickling Castings 185
Pig Iron Contract, The New English..... 294
" in Its Commercial Aspects..... 188
" Irregular Distribution of Sulphur in.... 14
" Warrants 158
Pike Mfg. Co., Exhibit of at St. Louis..... 109
Pinion Job, A Job Shop..... 257
Pipe, Core Arbors for Soil..... 288
Planer Table, Mold for 276
Points for Brass Founders 11-245
Porteous Mfg. Co., John, New Melting Furnace of 187
Preparation of Molding Sand 90
Prismatic Cores 261
Publications, Trade 48-97-150-196-293
Pump Castings, Sound 35
Radiator Costs 264
" Pattern Costs 222
Ramp, Death of J. B..... 145
" Molding Machine, The 40
Records, Pattern Loan 158
Reviews 38-89-188-294
Rolls for Dye House Work, Composition of..... 185
Root Co., P. H. & F. M., Exhibit of at St. Louis. 54
Rusting, Preventing of Patterns from..... 184
Sand Consumption in a Stove Foundry 184
Sand Consumption of Molding 13
" Preparation of Molding 90
" The Use of Old Core.....157-271
Sash Weights, Casting of 92
Schwartz Furnace, New 173
Scrap Iron Specifications 116
Shrinkage Troubles and Methods of Feeding..... 225
" Uniform 42
Silver, Casting of 237
Slag in Castings 181
Slagging a Cupola 47
Soil Pipe, Core Arbors for 288
Southern Iron, Notes on 155
Specifications, and What They Mean to the Foundryman 26
Specifications for Scrap Iron 116
Squier & Co., Ed. E., Exhibit of at St. Louis.... 54
Steel Castings, Cores for..... 238
" " Method of Avoiding Shrinkage Spots in 189
" " Molding Sand for..... 89
" Converters, Small 129
" Founding 38
" Foundry Notes 141-238
" Foundry of the Wellman-Seaver-Morgan Engineering Co. 201
" Melting of in the Cupola 43
" Scrap, Specifications for 120
Sterling Emery Wheel Co., Exhibit at St. Louis.. 112
Stilwell-Bierce & Smith-Vaile Co., Foundry of.. 1
Storing and Caring for Patterns, System for.... 280
Stove Plate Scrap, Specifications for..... 117
Strong Brass or Bronze 289
Sturtevant Co., B. F., Pattern Shop of..... 99
Sulphur, Examples of Irregular Distribution of... 14
Tablets, Casting of, for Williamsburg Bridge.... 59
Test Bar, An Improved 260
" Bars, Varying Strength of 42
Thermit Co.'s Exhibit at St. Louis, Goldschmidt. 113
" Exhibit 221
" in Foundry Practice 263
" Reactions 211
" Use of, in Foundry Practice 252
Tin, Phosphor 94
Tobin Bronze 237
Trade Outlook 12-62-114-162-212-262
Trade Publications 48-97-150-196-293
Trolley Wheels 140
Warping of Castings 9
Warrants, Pig Iron 158
Wellman-Seaver-Morgan Engineering Co., Steel Foundry of 201
Wilcox Mfg. Co.'s Overhead Track for Foundries 194
Williamsburg Bridge Tablets, Casting of..... 59
World's Fair as a Woman Sees It, The..... 174
Wrought Iron Scrap, Specifications for..... 121
Yale & Towne Mfg. Co., A New Electric Hoist.. 8
" " " Chain Hoist Exhibit.... 79
Yard Cranes 281

Authors' Index to Volume XXV.

Bennett, T. Ben—Some Foundry Practice..... 272
Boomerang—The Men Who Are Running the Foundry (Poem) 161
Brown, J. F—An Improved Test Bar..... 260
Buchanan, John F.—An Expansion Problem..... 270
" " —Notions, Some 209
" " —Successful Brass Founding.. 168
C. A. D.—Brass Castings with a Clean Skin..... 93
Carrier, W. H.—Cupola Fan Practice..... 66
Cecil, O. B.—Cracking of Grate Bars..... 94
Colajezzi, Vincent—Molding in Cores..... 274
Cremin, R. S.—System for Storing and Caring for Patterns 280
Davidson, J.—Foundry Casting Accounts..... 28
Derbyshire, Wm.—Cast Iron Borings..... 85
Emerson, Harrington—Percentage Method of Determining Production Costs 80
Field, H. E.—Fan and Positive Pressure Blower Tests 229
Flinterman, R. F.—Loss in Malleable Foundry.... 166
G. L. B.—Difficulty, A Casting 164
Hall, F. W.—Molding Machine Practice.....82, 214
Henry, Arthur G.—Melting Ratio in Cupola Practice 40
H. M.—Melting Brass Chips..... 238
" —Thin Cores 238
J. R. P.—Casting of Silver..... 238
Karow, H.—Grate Bar Difficulty, A..... 163
" "—Some Casting Puzzles..... 75
Kebler, Eliot A.—Notes on Southern Iron..... 155
Keep, W. J.—Cast Iron Notes.....
.....42, 92, 138, 184, 236, 288
Kirk, Dr. Edward—Melting Cast Iron Borings.. 36
Kleinhans, Frank B.—Yard Cranes..... 281
Leary, Wm.—Slag in Castings..... 181
Leyde, Oscar—Pickling Castings..... 185
Loughry, Jas. C.—Economy in Foundry Cost Finding 123
MacDowell, R. W.—Pattern Loan Records..... 158
" " —Radiator Costs..... 264
" " —Radiator Pattern Costs..... 222
Mack, Thomas—Warping of Castings..... 9
Malone, Harry—Castings to be Brazed..... 163
McCaslin, H. J.—Molding in Cores..... 19
McCune, John—Coke..... 278
" " —Sound Pump Castings..... 35
McQuillam, Wm. S.—The Patternmaker from a Molder's Point of View..... 283
Mumford, E. H.—Molding Machines and Their Uses 205
Nau, J. B.—Melting Steel in the Cupola..... 43
" " —Steel Castings..... 141
Neil, C.—Bell Cranks and Small Chilled Castings 86
O'Quill, Darby—A Dismal Swamp Foundry..... 220
Pero, J. P.—Economy in Melting..... 33
Porter, John J.—Some Examples of Irregular Distribution of Sulphur in Pig Iron..... 14
Post, H. L.—Pattern Shop and the Foundry, The 30
Practical Traveling Man, A—Points for Brass Founders 11, 245
Ramp, Herbert M.—Molding Machines of Today 207
Ramp, P. R.—System in the Foundry..... 178
Reid, David—Specifications—and What they Mean to the Foundryman..... 26
Rogers, David—Phosphor Tin..... 94
Sangster, G. Wm.—Fan Blowers for Cupola Work 72
Sayers, H.—Does Iron Expand?..... 25
Schwerin, C. M.—By-Product Foundry Coke.... 217
Scott, W. G.—Scrap Iron Specifications..... 116
Shed, N. W.—Fluor Spar in the Cupola..... 243
" " —Slagging a Cupola..... 47
" " —Use of Manganese in the Cupola or the Ladle 63
Shot, Cold—The Patternmaker (Poem)..... 30
Simonson, Arthur—About Steel Castings..... 239
" " —Cores for Steel Castings..... 238
" " —The Small Converter Problem 129
Smith, Chas. A.—Notes on the Core Room..... 81
" " —Use of Old Core Sand....157, 271
Stevens & Struthers—Casting Brass Liners on Propeller Shafting 185
Stoughton, Prof. Bradley—Coal and Coke for Foundry Use 175
Swain, John—Advantages of the All Round Molder 182
Thomas, Chas. H.—Casting of Iron..... 176
" " —Foundry Apprentice as Seen in One Shop, The..... 15
Traveling Man, A Practical—Points for Brass Founders 11, 245
Urquhart, A.—Casting Brass Liners on Propeller Shafting 77
Vickers, C.—Brass Foundry Notes..... 289
" "—Casting Brass Liners on Propeller Shafting 213
" "—Casting Silver 237
" "—Chemical Pumps 140
" "—Chills or Iron Cores for Brass Castings 139
" "—Dye House Rolls..... 185
" "—Smooth Brass Castings..... 93
" "—Tobin Bronze 237
" "—Trolley Wheels 140
Vinculum—The Men Who Are Running the Foundry (Poem)..... 85
Wadsworth, Geo. H.—Mechanically Made Cores.. 104
Webb, Jas. F.—Cost of Melting in an Oil Furnace 58
West, Thos. D.—Shrinkage Troubles and Methods of Feeding 225
Wilber—A Job Shop Pinion Job..... 257
Willis, Harry—Cupola Practice..... 77
Wood, D.—Casting Brass Upon Iron..... 238
Wooden, P. M.—Difficulty, A Grate Bar..... 164
W. T.—An Answer to the Author of the Verses Entitled "The Patternmaker" (Poem)..... 32
Zelde—Smart Work in the Old Country..... 235
Zimmerman, W. S.—From Another View Point (Poem) 161